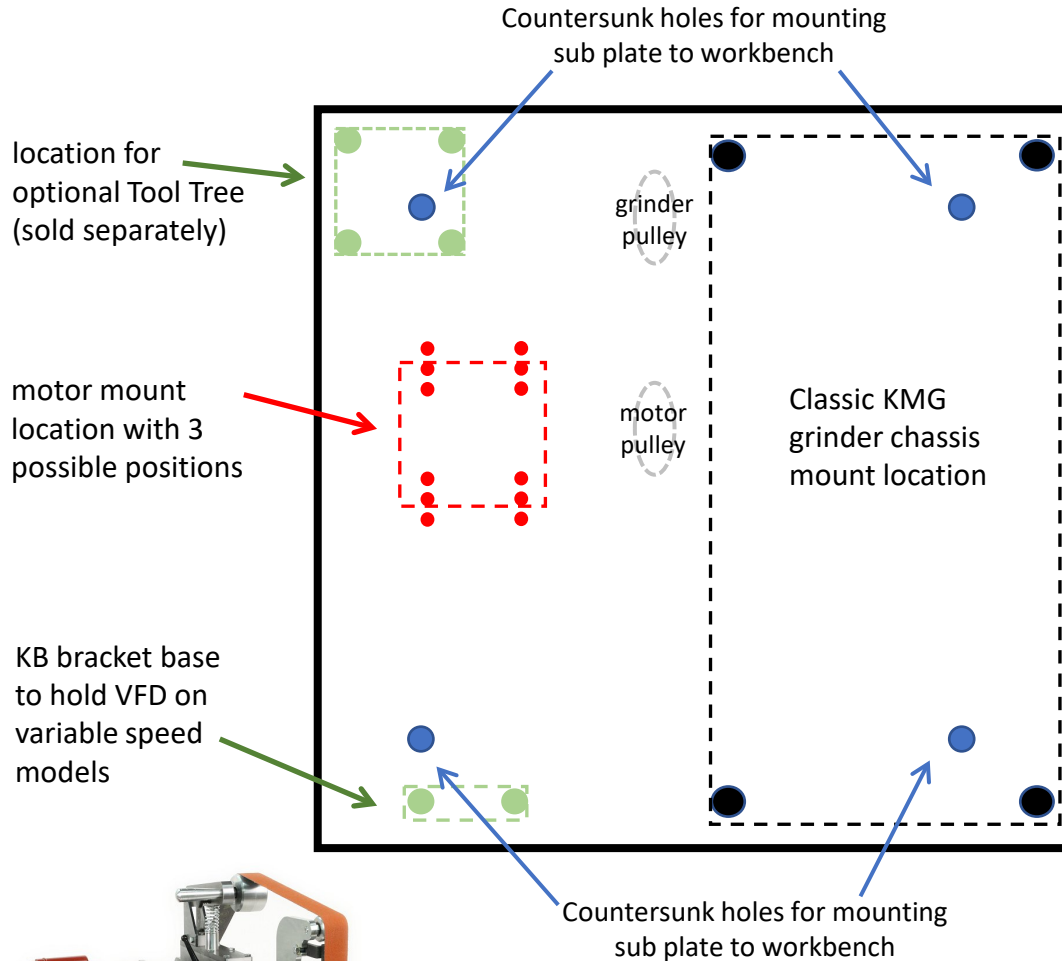


Classic KMG Sub Plate Equipment Mounting Instructions



1. *Secure sub plate to work bench using countersunk holes. The countersunk holes will hold 5/16"-18 flat head socket cap screws, not included.*
2. *Attach each corner of Classic KMG grinder chassis to sub plate with 1/2"-13 x 1" hex head cap screws and 1/2" split lock washers (provided).*
3. *Attach motor's four slotted feet to the sub plate using 5/16 - 18 x 1/2" hex head cap screws and 5/16" washers (provided). Start with motor in center of 3 positions to allow later adjustment if needed.*
4. *Attach 3/4" bore pulley to grinder drive shaft. Attach other pulley to motor drive shaft. Secure each pulley to its shaft by tightening the set screws with 1/8" hex key or allen wrench. Connect pulleys with the provided drive belt.*
5. *For variable speed models: attach the base of the KB bracket to the sub plate with two 5/16" - 18 x 3/4" hex head cap screws (provided). Attach the VFD to the KB bracket with the 1/4" - 20 x 1" Phillip's pan head machine screws and hex nuts (provided)*